Work Order ID 74511  Monday, October 03, 2011 2:37:18 PM										Page 1
Item ID: D3536-35 Revision ID:		Accept					Setup	Start Stop		
Item Name:GasketStart Date:9/30/2011Start Qty:Required Date:10/14/2011Req'd Qty:Reference:	146516111515 111		Cust Item I Customer:	D:						
Approvals: Process Plan: M C	フ Date:      10   Date:	U3 Tooling:  SPC (Y/N):	·	nte:			Run	Start Stop		
Sequence ID/ Operation Work Center ID Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr Revision Nbr D3536 Rev A										
FLOW CNC Waterjet 1-0	R JET  emo  Cut as per Dwg D3536 □Dwg Feburr if necessary	0.00 0.00 Rev: □Prog Rev:	□2-			IBI(-	-10-1		(8)	
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### Work Order ID 74511

Page 2

Monday, October 03, 2011 2:37:18 PM

Item ID:

D3536-35

Accept



Setup Start

Stop



Item Name: **Start Date:** 

**Revision ID:** 

9/30/2011

Gasket

**Required Date: 10/14/2011** 

**Start Oty: 12.00** 

Req'd Qty: 12.00



**Cust Item ID: Customer:** 

Reference:

**Approvals:** 

Process Plan:

Date:

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Tooling:

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Date:

Start



Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location

Memo

Memo

Set Up/

**Run Hours** 

0.00

**Tool ID** 

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Run

140

QC21- Final Inspection - Work Order Release

0.00

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Quality Control

Dart Aerospace L	τα
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W/O:			W	ORK ORDER CHANG	iES				
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# **Picklist Print**

Monday, October 03, 2011 2:37:22 PM

Work Order ID: 74511

Parent Item:

D3536-35

Parent Item Name: Gasket



Start Date: 9/30/2011

**Required Date:** 10/14/2011

Page 1

**Start Qty: 12.00** 

Required Qty: 12.00

Comments:

IPP Rev:A

New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No		, , ,	100	sf	636.8500	0.6197	8.262667	12,		
										BI	(-10 r (		

NEOPRENE SHEET 0.063

Location	Loc Qty	Loc Code	
MAT052	636.85		
117295	55.68		
118026	127.87		
118663	73.3		
119130	380		119,30

Dart Aerospace Ltd	D	art	Aero	osp	ace	Ltd
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DART AEROSPACE LTD	Work Order:	74211
Description: Gasket	Part Number:	D3536-35
Inspection Dwg: D3536 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
23.25	+/-0.030	23.25	C		7 BUI	
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17.75	+/-0.030	17.75			7	
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Date: 11-10-1	Date:	11.10.12	Date:	N/A

Rev	Date	Change	Revised by	Approyed
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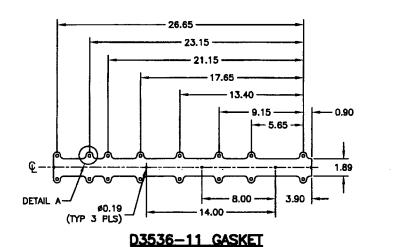
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06.10.25

NEW ISSUE



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D3536-13 GASKET

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PURPOSE

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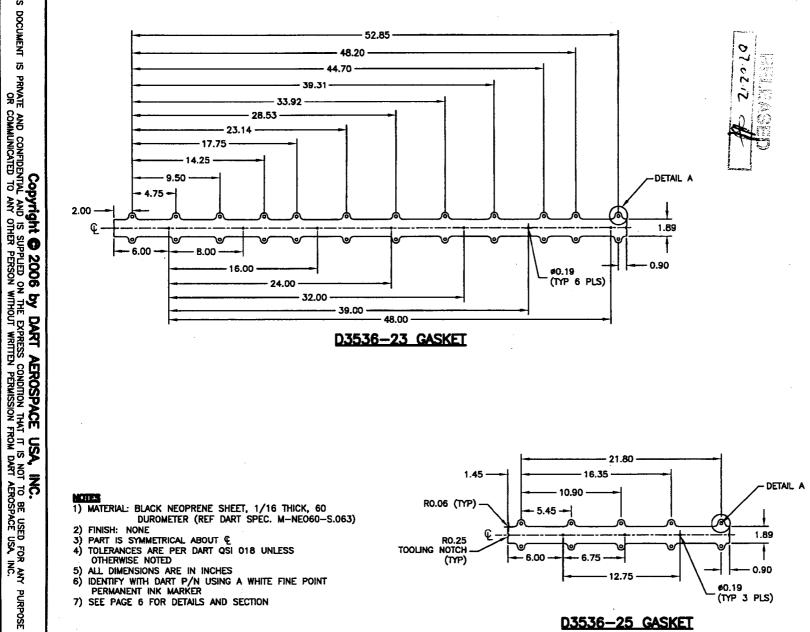
- 3) PART IS SYMMETRICAL ABOUT & 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- ALL DIMENSIONS ARE IN INCHES IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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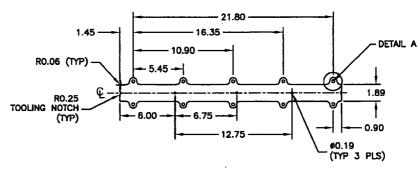
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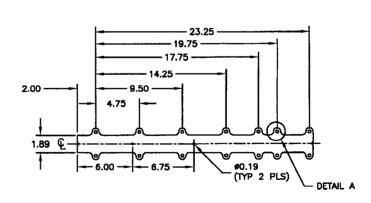
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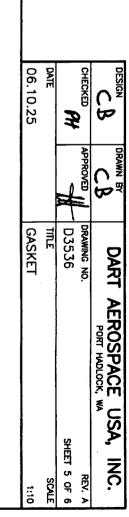
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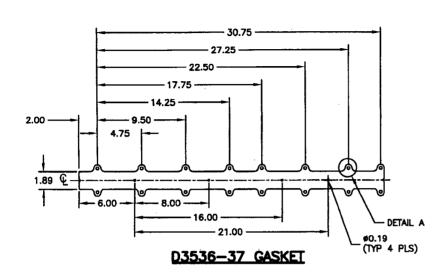
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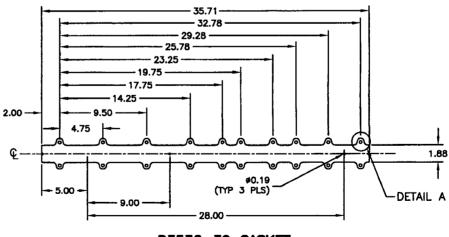
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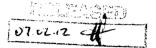
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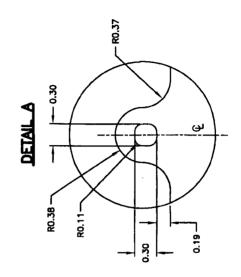
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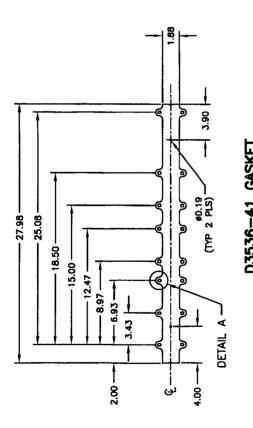


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